
**Information technology — Automatic
identification and data capture
techniques — Interleaved 2 of 5 bar code
symbology specification**

*Technologies de l'information — Techniques d'identification
automatique et de capture des données — Spécifications des
symbologies des codes à barres, code 2 parmi 5 entrelacé*

PDF disclaimer

This PDF file may contain embedded typefaces. In accordance with Adobe's licensing policy, this file may be printed or viewed but shall not be edited unless the typefaces which are embedded are licensed to and installed on the computer performing the editing. In downloading this file, parties accept therein the responsibility of not infringing Adobe's licensing policy. The ISO Central Secretariat accepts no liability in this area.

Adobe is a trademark of Adobe Systems Incorporated.

Details of the software products used to create this PDF file can be found in the General Info relative to the file; the PDF-creation parameters were optimized for printing. Every care has been taken to ensure that the file is suitable for use by ISO member bodies. In the unlikely event that a problem relating to it is found, please inform the Central Secretariat at the address given below.



COPYRIGHT PROTECTED DOCUMENT

© ISO/IEC 2007

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized in any form or by any means, electronic or mechanical, including photocopying and microfilm, without permission in writing from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Case postale 56 • CH-1211 Geneva 20
Tel. + 41 22 749 01 11
Fax + 41 22 749 09 47
E-mail copyright@iso.org
Web www.iso.org

Published in Switzerland

Contents

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Requirements	1
4.1 Symbology characteristics	1
4.2 Symbol structure	2
4.3 Character encodation	2
4.4 Dimensions	5
4.5 Reference decode algorithm	6
4.6 Symbol quality	6
4.7 Application-defined parameters	7
Annex A (informative) Additional features	9
Annex B (informative) Guidelines for the use of Interleaved 2 of 5	11
Annex C (normative) Symbology identifier	14
Annex D (informative) Examples of application-defined parameters	15
Bibliography	17

Foreword

ISO (the International Organization for Standardization) and IEC (the International Electrotechnical Commission) form the specialized system for worldwide standardization. National bodies that are members of ISO or IEC participate in the development of International Standards through technical committees established by the respective organization to deal with particular fields of technical activity. ISO and IEC technical committees collaborate in fields of mutual interest. Other international organizations, governmental and non-governmental, in liaison with ISO and IEC, also take part in the work. In the field of information technology, ISO and IEC have established a joint technical committee, ISO/IEC JTC 1.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of the joint technical committee is to prepare International Standards. Draft International Standards adopted by the joint technical committee are circulated to national bodies for voting. Publication as an International Standard requires approval by at least 75 % of the national bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO and IEC shall not be held responsible for identifying any or all such patent rights.

ISO/IEC 16390 was prepared by Joint Technical Committee ISO/IEC JTC 1, *Information technology*, Subcommittee SC 31, *Automatic identification and data capture techniques*.

This second edition cancels and replaces the first edition (ISO/IEC 16390:1999), which has been technically revised.

Introduction

The technology of bar coding is based on the recognition of patterns encoded in bars and spaces of defined dimensions. There are numerous methods of encoding information in bar code form, known as symbologies. Interleaved 2 of 5 is one such symbology. The rules defining the translation of characters into bar and space patterns and other essential features are known as the symbology specification.

In the past, symbology specifications were developed and published by a number of organizations, resulting in certain instances in conflicting requirements for certain symbologies.

Manufacturers of bar code equipment and users of bar code technology require publicly available standard symbology specifications to which they can refer when developing equipment and application standards.

Information technology — Automatic identification and data capture techniques — Interleaved 2 of 5 bar code symbology specification

1 Scope

This International Standard specifies the requirements for the bar code symbology known as Interleaved 2 of 5; it specifies Interleaved 2 of 5 symbology characteristics, data character encodation, dimensions, tolerances, decoding algorithms and parameters to be defined by applications. It specifies the Symbology Identifier prefix strings for Interleaved 2 of 5 symbols.

2 Normative references

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 646, *Information technology — ISO 7-bit coded character set for information interchange*

ISO/IEC 15416, *Information technology — Automatic identification and data capture techniques — Bar code print quality test specification — Linear symbols*

ISO/IEC 15424, *Information technology — Automatic identification and data capture techniques — Data carrier identifiers (including Symbology Identifiers)*

ISO/IEC 19762-1, *Information technology — Automatic identification and data capture (AIDC) techniques — Harmonized vocabulary — Part 1: General terms relating to AIDC*

ISO/IEC 19762-2, *Information technology — Automatic identification and data capture (AIDC) techniques — Harmonized vocabulary — Part 2: Optically readable media (ORM)*